

SPECIFICATION AMENDMENTS**In the Specification:**

Please accept the following replacement paragraph of the specification, marked to show changes:

[0001] Be it known that we, Robert J. Heginbottom, a citizen of the United States, residing in Santa Fe, Tennessee; and Bradley A. Lewis, a citizen of the United States, residing in Centerville, Tennessee; have invented a new and useful "System and Method of Managing Tool Travel in an Assembly Line Operation". The inventors have concurrently filed on January 20, 2004 a related application for an "Apparatus and System to Manage Tool Travel in an Assembly Line Operation" now given Serial Number 10/760,832.

[00013] Note that the second work station 21 overlaps work station 20. This is permissible where the end use device of assembly tool 40 is configured so as not to be operable upon the designated point-of-use of the second assembly tool 60 and ~~vice versa~~ where the end use device of the second assembly tool 60 is configured so as not to be operable upon the designated point-of-use of assembly tool 40.